



## TECHNICAL BULLETIN

### GROOVED METAL GLASS PAD

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PRODUCT: PDR573 Metal Pad

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**PRIMARY USE:**

pad for Glass lenses during ophthalmic manufacturing.

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**DESCRIPTION:**

3" 6 leaf grooved zinc alloy glass pad. Back side of pad is laminated with medium tack rubber based pressure sensitive adhesive for firm, temporary positioning onto bare lap tool.

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**LINER:**

Bleached, densified kraft paper, clay filled with silicone on one side.

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Recommended Times and Pressure:

LOH	6 - 8 minutes @ 0.6 to 0.8 bar
Coburn / Optek	6 - 8 minutes @ 30-35 psi

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**TYPICAL PHYSICAL PROPERTIES:**

- Thickness:**  
Pad Material & Adhesive..... .015 " / .38mm (+/-0.002")  
Liner..... 4.8 mils (+/-0.2 mils)
  - Peel Adhesion:**  
PSTC #3  
Linered side..... 100 oz. (+/-6 oz)
  - Dynamic Shear:**  
PSTC#7  
Linered side.....2500 grams (5.5 lbs.) load on stainless
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**PACKAGING:**

250 per roll with plastic shrink wrap. Labeled in core with lot number information

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