



TECHNICAL BULLETIN

METAL FINING PAD FOR GLASS

PRODUCT: PDR571 Metal Fining Pad

PRIMARY USE:

Fining pad for Glass lenses during ophthalmic manufacturing.

DESCRIPTION:

3" 6 leaf zinc alloy glass fining pad. Back side of pad is laminated with medium tack rubber based pressure sensitive adhesive for firm, temporary positioning onto bare lap tool.

LINER:

Bleached, densified kraft paper, clay filled with silicone on one side.

Recommended Times and Pressure:

LOH	6 - 8 minutes @ 0.6 to 0.8 bar
Coburn / Optek	6 - 8 minutes @ 30-35 psi

TYPICAL PHYSICAL PROPERTIES:

- Thickness:**
Pad Material & Adhesive..... .015 " / .38mm (+/-0.002")
Liner..... 4.8 mils (+/-0.2 mils)
 - Peel Adhesion:**
PSTC #3
Linered side..... 100 oz. (+/-6 oz)
 - Dynamic Shear:**
PSTC#7
Linered side.....2500 grams (5.5 lbs.) load on stainless
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PACKAGING:

250 per roll with plastic shrink wrap. Labeled in core with lot number information

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