



TECHNICAL BULLETIN

PREMIUM BLUE PAD

PRODUCT: PDR0405N Premium Blue Polish Pad

PRIMARY USE:

Premium Blue Polish pad for polishing of all plastic lens materials during ophthalmic manufacturing.

DESCRIPTION:

3" 7 leaf Premium Blue polish pad. High strength textile carrier coated on one side with precision cut rayon flock. Textile side of material is coated with natural rubber pressure sensitive adhesive for firm, temporary positioning.

LINER:

Densified kraft paper, poly coated on one side.

Recommended Times and Pressure:

LOH	4-6 minutes @ .25 to .35 bar
Coburn / Optek	4-6 minutes @ 18-20 psi

TYPICAL PHYSICAL PROPERTIES:

- 1. Thickness:

Pad Material & Adhesive.....	.026 " / .66mm (+/- .002")
Liner.....	4.8 mils (+/- 0.2 mils)

- 2. Peel Adhesion:

PSTC #3	
Lined side.....	28 oz./in. (+/- 5 oz)

- 3. Dynamic Shear:

(@ 12"/Min.)	
Lined side.....	45 lbs/in. (+/- 6 lbs)

PACKAGING:

250 per roll with plastic shrink wrap. Labeled in core with lot number information

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