



TECHNICAL BULLETIN

MEAN GREEN ABRASIVE PAD

PRODUCT: PDR1050N Mean Green

PRIMARY USE:

Precision 2nd Fine pad for polycarbonate lenses during ophthalmic manufacturing.

DESCRIPTION:

3" 7 leaf Mean Green A/O abrasive paper. Back side of abrasive is laminated with high tack rubber based adhesive for firm, temporary positioning onto first fine pad.

LINER:

Bleached, densified kraft paper, clay filled with silicone on one side.

Recommended Times and Pressure:

LOH	1 – 1 ½ minutes @ .3 to .4 bar
Coburn / Optek	1 – 1 ½ minutes @ 16-18 psi

TYPICAL PHYSICAL PROPERTIES:

1. Thickness:

Pad Material & Adhesive.....	.011 " / .28mm (+/-0.001")
Liner.....	4.5 mils (+/-0.2 mils)

2. Peel Adhesion:

PSTC#3	
Lined side.....	100 oz. (+/-6 oz.).

3. Holding Power:

PSTC-7	
Lined side.....	2500 grams (5.5 lb.) load on stainless.

PACKAGING:

500 per roll with plastic shrink wrap. Labeled in core with lot number information

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